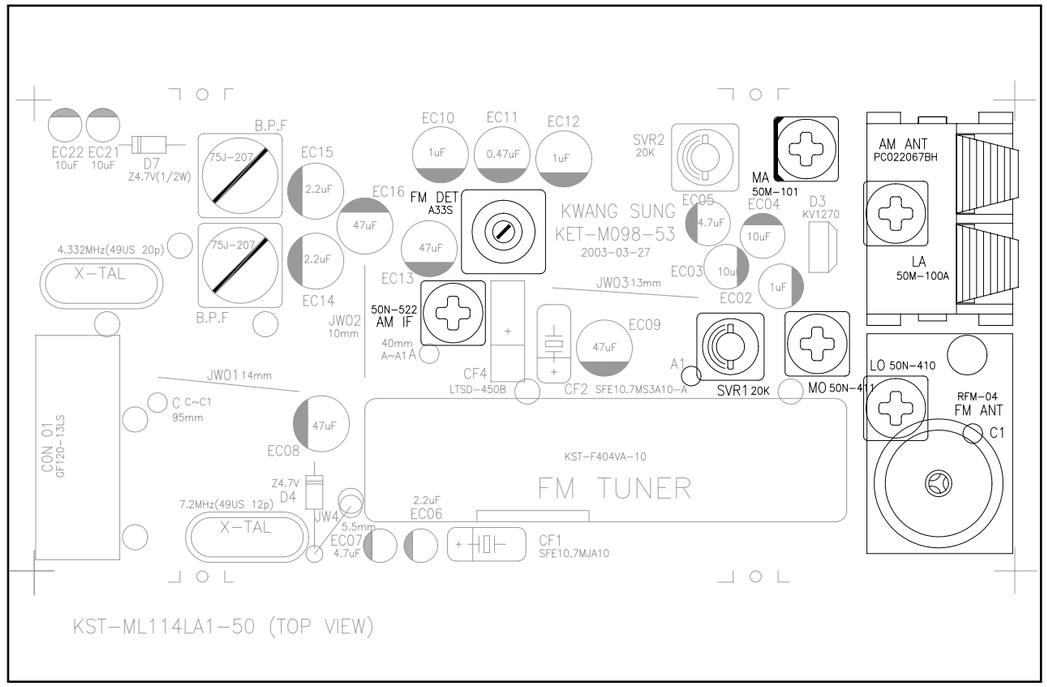
1. Alignment and Adjustments

1. Tuner



KST-ML114LA1-50 (TOP VIEW)

* Adjustment Location of Tuner PCB

ITEAM	AM(MW) OSC Adjustment	AM(MW) RF Adjustment	LW OSC Adjustment	LW RF Adjustment
Received FREQ.	522~1611 KHz	594 KHz	146~290 KHz	150 KHz
Adjustment point	MO	MA	LO	LA
Output	1~7.0±0.5V	Maximum Output(Fig1-4)	2~7.0±0.5V	Maximum Output(Fig1-4)

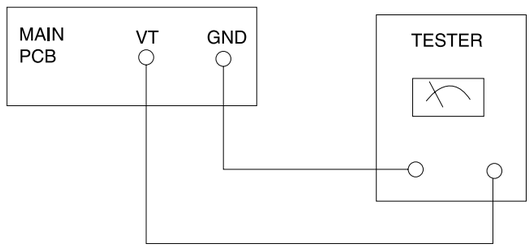


Fig 1-4 OSC Voltage

FM THD Adjustment	
SSG FREQ.	98 MHz
Adjustment point (FM DET)	FM DETECTOR COIL
Output	60 dB
Minumum Distortion (0.4% below) (Figure 1-1)	

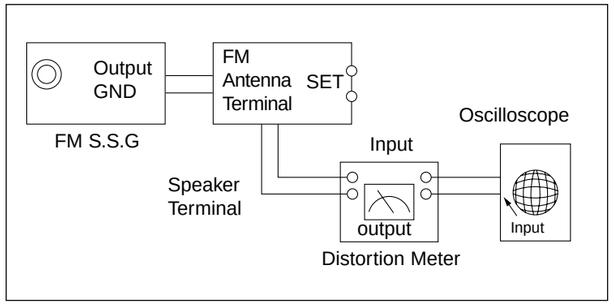


Figure1-1 IF CENTER and THD Adjustment

FM Search Level Adjustment	
SSG FREQ.	98 MHz
Adjustment point (SVR1)	BEACON SENSITIVITY SEMI-VR(20KΩ)
Output	28 dB(±2dB)
Adjust SVR1 so that “TUNED” of FLT is lighted (Figure 1-2)	

*Adjust FM S.S.G level to 28dB

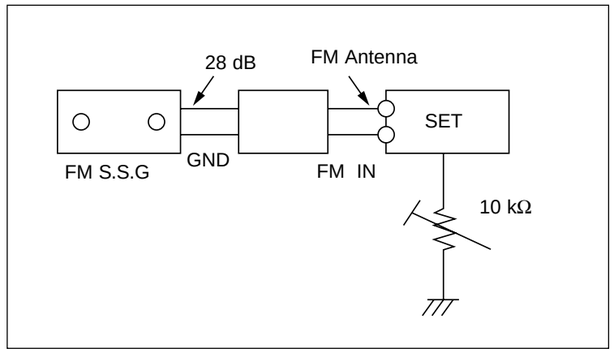


Figure1-2 FM Auto Search Level Adjustment

AM(MW) I.F Adjustment	
SSG FREQ.	450 kHz
Frequency	522 kHz
Adjustment point	AM IF
Maximum output (Figure 1-3)	

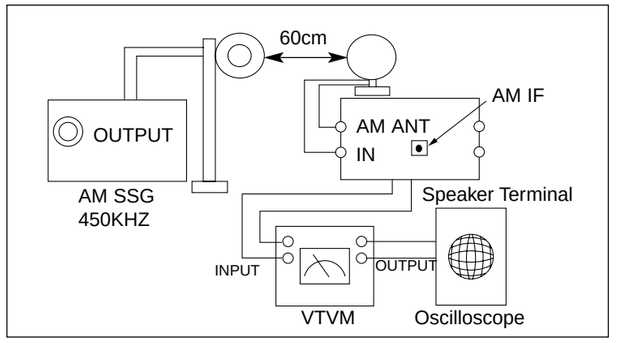


Figure1-3 AM I.F Adjustment